

Abstract

A production method a tablet including at least active substance by means of a die and a pair of punches, comprising steps of; preparing molding material including active substance; housing said die and said pair of punches in a spraying chamber; generating pulsating vibration air and spraying lubricant mixed in air in said spraying chamber; applying lubricant on the surfaces of said die and said pair of punches housed in said spraying chamber while the lubricant sprayed in said spraying chamber is mixed with said pulsating vibration air; and tabletting said molding material by means of said die and said pair of punches on which surfaces said lubricant is applied.